

HOW TO REPAIR INFLATABLE BOAT?

Clean your inflatable

- The inflatable must be wiped down with the proper cleaner prior to gluing on the patch.
- Match the cleaner to the type of glue you will use.



Caution: Incompatible glue and cleaner will cause the patch to loosen.

Paint both the patch AND the area of the inflatable where the patch will be installed with a thin coating of glue.....



Let the glue set until the surface is no longer tacky to the touch. (about 10-15 minutes, keep checking)

STEP 1: CLEAN INFLATABLE

STEP 2: BRUSH GLUE

Next, spread a **SECOND THIN LAYER** of glue to both pieces and let set again until the surface is tacky to the touch.

PVC: Use a hair dryer to warm the surface of the glue on the patch and dinghy. Once warm (not hot) to touch, stick patch to dinghy and proceed to next step.

STEP 3: LET BOTH LAYER FOR A WHILE

Attach your patch



- Attach the patch to the inflatable and rub the air out from under the patch using a hard roller or rounded stick.
- You may want to deflate the boat to assure a better bond for the patch.
- It is critical to get all the air out from between the patch and the inflatable and that the patch is sealed around the edges.

Once the air is out from under the patch, let the pad stand for

48 hours.

The glue will be 100% set in 72 hours.



Don't touch.

STEP 4: ATTACH THE PATCH

STEP 5: LET THE PAD STAND ALONE

**BLACK SAFETY VALVE IS
LOOSENED, PLS USE TOOL TO
MAKE IT TIGHT.**





**Tighten the
clockwise
direction**